



**KALKARS NDT SERVICES
MADURAI- 625020**

ULTRASONIC TEST REPORT

Customer :		Date:			
Location :		Job No:			
Description:		Part No/Item No:			
Reference Specification/Code:		Procedure:			
Acceptance Criteria:		Test Temperature:			
Equipment					
Model:		Scan:			
Couplant Type:		Cable Type:			
Transducer Frequency:		Technique:			
Transducer Range:		Gain :			
Calibration:					
Basic Calibration Block:		Probe Angle :			
<input type="checkbox"/> IIW V1		<input type="checkbox"/> 0° <input type="checkbox"/> 45°			
<input type="checkbox"/> IIW V2		<input type="checkbox"/> 60° <input type="checkbox"/> 70°			
Test Result:					
Quantity Inspected:		Quantity Accepted:			
Quantity Rejected:					
Additional Information:					
Part no/item no:	Welder joint no.	Size	DAC	Result	remarks
Note: P: Porosity C: Crack CP: Clustered Porosity IP: Incomplete Penetration LF: Lack of fusion UC: Undercut S: Slag BSR – Before Stress Relief ASR – After Stress Relief					
Inspected By			Approved By		