



KALKARS NDT SERVICES
MADURAI- 625020

LIQUID PENETRANT TEST REPORT

Customer :	Date:	Sheet: 1-1		
Location :	Job No:			
Description:	Part No/Item No:			
Thickness:	Material Type:			
Description:	Surface Condition:			
Inspection Method:				
<input type="checkbox"/> Red Visible Dye <input type="checkbox"/> Water Wash		<input type="checkbox"/> Fluorescent <input type="checkbox"/> Water Wash		
<input type="checkbox"/> Solvent Removable		<input type="checkbox"/> Solvent Removable		
<input type="checkbox"/> Post Emulsified:		<input type="checkbox"/> Post Emulsified:		
<input type="checkbox"/> Hydrophilic <input type="checkbox"/> Lipophilic		<input type="checkbox"/> Hydrophilic <input type="checkbox"/> Lipophilic		
Specification/Code:		Procedure:		
Acceptance Criteria:		Test Temperature:		
Equipment				
	Manufacturer	Type	Batch Number(s)	Application Method
Cleaner				
Penetrant				
Developer				
Emulsifier				
Setup Data				
Pre-Clean Time:		Dwell Time:		
Emulsifier Time:		Developer Time:		
Lighting Condition :				
Test Result:				
Quantity Inspected:		Quantity Accepted:		
Quantity Rejected:				
Additional Information:				
Part No/Item No:	Weld Joint No	Tested Length (mm)	Result	Remarks
Note: P: Porosity C: Crack CP: Clustered Porosity IP: Incomplete Penetration LF: Lack of fusion UC: Undercut S: Slag				
Inspector By			Approved By	